

POLYESTER FILLER WITH FIBREGLASS LOW STYRENE



Technical information

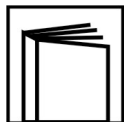
Product components:

component A : Polyester filler with fibreglass
component B : Hardening agent for polyester filler

Volume:

250 g, 1 kg,

Product Description:



Polyester filler with glass fibre low styrene meets requirements of the directive UE (2004/42/EC) above product this category (B/2) the value VOC is on the level 250 g/l.

Polyester filler with glass fibre is extremely hard and flexible. Recommended for patching holes and rust damage, filling major dents, and strengthening weakened structural elements.

Uses :

Recommended for repairs above the water line; for repairing holes and rust damage, filling major dents, and strengthening weakened structural elements. Has excellent adhesion with: polyester laminates, two-component acrylic primers, steel surface, galvanized steel surface, aluminum surfaces, old varnish coatings

CAUTION: Do not apply filler directly to reactive primers or single-component acrylic and nitrocellulose products.

Physiochemical characteristics :

Filler colour: white (~RAL 9002)

Hardening agent colour: white

Filler finish: half matte

Mixture Colour: white

Weight : 1,87 kg/l (±0,03)

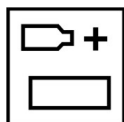
Preparing the surface:



Polyester laminates must earlier be degreased, sanded dry (P80÷P120) and degreased once again.

Primers must earlier be degreased, sanded dry (P120÷P240) and degreased once again.

Component mixing proportions :



units of weight: (g)

Filler : Hardening Agent

100 : 2

Do not exceed the recommended amount of hardener!

Mix the ingredients together until a uniform colour is obtained. Do not mix bigger amount of the product than the one that can be used within the use-by date.

Application time :

after mixing them together with the hardener is 4-7 minutes.

Application conditions:

The minimum temperature for application of fillers is +10°C. Best results can be achieved at the temperature of 20-25°C. The relative humidity should not exceed 70%.

Application :



Apply with a putty knife. Do not exceed the thickness of 5 mm for all layer. Every successive layer should be approximately by 10% thinner than the previous one.

Setting time :



20-30 minutes at 20°C.

Temperature below 20°C significantly extend the setting time.

The given times must be considered as guidelines only. The actual setting time may be shorter or longer and depends on film thickness, ventilation, humidity, etc.

POLYESTER FILLER WITH FIBREGLASS LOW STYRENE



Technical information

Further Work :

After setting, the surface should be sanded:

- general sanding: P80-P120,
- finishing work: P120-P240.

Lightweight Polyester Filler can be finished with:

- polyester fillers.
- epoxy fillers.
- epoxy primer.

In order to achieve full water resistance of the repaired surface, the repaired area should be covered by a closing coating:

- polyurethane coating.
- epoxy coating.
- polyester coating based on isophthalic resins (gelcoat, topcoat).

General Cautions :

- During the work, it is necessary to use a functional personal protective equipment. One should their protect eyes and respiratory tracts.
- Rooms should be well ventilated.
- Tools should be washed directly after application
- Minimum application temperature is +10°C

Caution: In the interest of safety, always act in accordance with the data included in the technical data sheet for a given product.

Storage :



Product components should be kept in tightly sealed containers, in dry and cool spaces, away from the sources of flames, heat, and sun rays.

Caution: After every use, containers should be closed immediately!
Protect the hardener from overheating!

Expiration date :



Filler - 12 months from the date of production.

Hardening agent - 12 months from the date of production.

Quality Guarantee

Production, quality control, and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.

All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or for the effects of using our products in any way contrary to the standards of good workmanship. The data contained in this document has been prepared for information purposes. We can not be responsible for the results of any user activity we do not control. It is the responsibility of the user to perform a control check and determine the suitability of the product for specific, individual applications. Troton Sp zo.o. is not liable for any damages or loss of profits due to improper use of products.

TROTON sp. z o.o. Ząbrowo.