

# SEA-LINE BRAYT S08 INDUSTRIAL FORCE CUT Polishing compound



## Technical information

**Product :** Sea-Line® S08 INDUSTRIAL FORCE CUT  
Polishing compound

**Packaging:** 1 kg

**Product description and use:**



Polishing compound S08 Industrial Force Cut primarily designed for the companies which produce goods or forms made of gelcoat or an industrial topcoat with a high toughness degree. S08 is recommended for gelcoat products, tool gelcoat or gelcoats forms. High cutting force enable to remove defects after sanding with gradation P600 – P800. Product has highest cutting force and high efficiency.  
Does not clog of woolen pads  
Does not stick fibers of woolen pads  
Does not contain silicone.

**Technical data:**

Cutting force:  10 /10

Gloss level:  3 /10

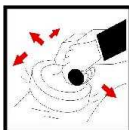
**Physical and chemical properties:**

Density: 1,40 kg/l  
Colour: White  
Texture: Paste  
Working : Rotary Machine, Orbital Machine,

**Application methods:** wool, lambs wool, hard sponge

**Application conditions:** Product works best at the temperature 15-25 °C

**Surface preparation and method of use:**



- Clean the surface destined for polishing
- If removing defects is necessary, polish the surface with sandpaper of the following gradation:
  - final polishing (light colours): P600 or higher
  - final polishing (dark colours): P600-P800 or higher
  - industrial gelcoat : P800 or higher
- Use S3 Finishing Spray to clean the surface.
- Apply the compound onto an element and/or polishing pad (wool or tough sponge)
- Apply the compound at minimum rotations on the whole surface that is being polished (800-1000 rotations/min) polishing until it changes colour and the compound changes its texture
- Slowly increase the speed max. to 1800 RPM working with a little pressure.
- Polish until all defects are removed and full gloss obtained.
- If necessary, repeat the polishing process.

**Further steps:**

If after using S08 left microdefects use:

- S05 or S1 Premium.

For S1 Premium change applicator to pad MM Sea-Line BRAYT.

To enhance level of gloss and for removing holograms, it is also recommended to use:

- Sea-Line S2 EXTRA SHINE

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To protect the surface use:

- Sea-Line® S5 QUICK WAX
- Sea-Line® S4 PROTECT WAX

### H&S rules:

In case of swallowing, consult your doctor immediately and show the container label.

### Storage:



Store in a closed container at the temperature between 0 - 35°C.

Store away from fire, heat and UV rays.  
Close the packing after every use.

### Shelf life:



24 months from the date of production

### Quality Guarantee:

Production, quality control, and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.

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All data in this document have been prepared for informational purposes. We can not take responsibility for the results of user actions over which we have no control. Responsibility of the user is to make the test sample and determine the suitability of the product for individual applications. Sea-Line do not take responsibility for any damages, or loss of profits associated with the improper use of the products.

All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or for the effects of using our products in any way contrary to the standards of good workmanship.

TROTON sp. z o.o. Ząbrowo.